

Whey Protein Isolate (WPI) Standard

Product Definition

Whey Protein Isolate (WPI) is obtained by the removal of sufficient non-protein constituents from whey so that the finished dry product contains not less than 90% protein on a dry matter basis. It is produced by membrane filtration processes and/or ion exchange. The acidity of Whey Protein Isolate may be adjusted by the addition of safe and suitable pH adjusting ingredients. WPI for human consumption complies with all provisions of the U.S. Federal Food, Drug, and Cosmetic Act.

Composition (dry basis)

Classification	Protein	Lactose	Fat	Ash	Total Moisture
WPI	Min. 89.5% Typical: 90.0% - 92.0%	Typical: 0.5% - 1.0%	Max. 1.5% Typical: 0.5%-1.0%	Typical: 2.0%-3.0%	Max. 6.0% Typical: 4.0% - 5.0%

Other Characteristics

Microbiological Analysis

Scorched Particle Content	\leq 15.0 mg
Color	cream
Flavor	bland, clean

 $\begin{array}{ll} \text{Standard Plate Count} & \leq 30,\!000 \text{ cfu/g} \\ \text{Coliform} & \leq 10 \text{ cfu/g} \\ \text{Salmonella} & \text{Negative} \\ \text{Listeria} & \text{Negative} \end{array}$

Coagulase positive

 $\begin{array}{ll} Staphylococci & < 10 \ cfu/g \\ Yeast \& Mold & \leq 100 \ cfu/g \end{array}$

Methods of Analysis

Criteria	Reference Method
Protein	AOAC 991.20
Lactose	ISO 22662/IDF 198
Fat	AOAC 989.05
Ash	AOAC 942.05
Moisture	AOAC 925.45

Product Labeling

"Whey Protein Isolate (______% protein)". The percent of protein is declared in 2% increments **OR** as actual percentage, provided an analysis of the product is supplied.

Product Applications

General protein supplement, protein functionality for gelation (yogurts, pudding), whipping (topping and filling), water-binding (meat, sausage), and emulsification (ice cream, margarine, mayonnaise)

Storage & Shipping

Product should be stored and shipped in a cool, dry environment with temperatures below $80^{\circ}F$ and relative humidities below 65%. Stocks should be rotated and utilized within 9 mo - 1 yr.

Packaging

Multiwall kraft bags with polyethylene inner liner or other suitable closed container – i.e., "tote bins," etc.